

Mechanical grade materials in a range of strengths with excellent moldability and molded part appearance.

Property	Test Method, Unit	Properties	Test Method, Unit	Properties
Physical and Mechanical Properties				
Impact Strength	ASTM D256, FT- LBS/IN	7	ISO-179, kJ/m ²	35
Flexural Strength	ASTM D790, PSI	21,000	ISO-178, MPa	145
Flexural Modulus	ASTM D790, 10 ⁶ PSI	1.5	ISO-178, GPa	10
Tensile Strength	ASTM D638, PSI	10,000	ISO-527, MPa	69
Compressive Strength	ASTM D695, PSI	25,000	ISO-604, MPa	172
Water Absorption	ASTM D570, %	0.10	ISO-62, %	0.10
Specific Gravity	ASTM D792, G/CM ³	1.84	ISO-1183, --	1.84
Shrinkage	ASTM D955, IN/IN	0.002	ISO-2577, %	0.2
Hardness	ASTM D2583, Barcol	40 – 50	ASTM D2583, Barcol	40 – 50
Bulk Factor App.	ASTM D1895, --	1	ASTM D1895, --	1
Electrical Properties				
Dielectric Strength	ASTM D149, kV/in	290	ISO-243, kV/mm	11
Arc Resistance	ASTM D495, Seconds	--	ASTMD495, Seconds	--
Thermal & Flame Retardant Properties				
Heat Deflection Temperature @ 264PSI	ASTM D648, °F	> 450	ISO-75, °C	> 232
Flame Resistance				
@ 1.5 mm		--		--
@ 3.0 mm	UL94	--	UL94	--
@ 6.0 mm		--		--

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